

High Precision Plastic Lego Toy Kid Toy Injection Mould

Mold Details

Product Name	High Precision Plastic Lego Toy Kid Toy Injection Mould
Place of Origin	Shenzhen, China (Mainland)
Brand Name	ABIS
Shaping Mode	Plastic Injection Mould
Product Material	ABS,PEM,PA,PS,PVC,PP,PE,ETC
Product Color	White,Black,Red,Yellow,Blue etc
Cavity	1 Cavity
Mold Life	50,000 to 1,000,000 shots
Mould Base	LKM,HASCO,DME
Mould Steel	NAK80,2738,2316,H13,718,S136,S136H ...



Company profile:

ABIS was founded in Shenzhen China, adjacent to Hong Kong, in 1996, has its own factory of 12,000 square meters. With the advanced facilities from Germany, Swiss and Japan, and a highly experienced design and engineering team, ABIS builds multi-cavity molds to exacting tolerances, providing the critical structural foundation for leading manufacturing companies to produce high precision mold.

Servicing various markets including Automotive & Aviation, Household & Industrial, Electronics & Telecommunications, Medical & Healthcare, OA equipment, Consumer Packaging , Personal care, and Sports, ABIS helps clients optimize productivity and minimize manufacturing costs, strengthening the ability of OEM to compete effectively on a global basis.

Our highly skilled journeyman tool makers have been developing and passing down the intricate knowledge required to build tolerance critical tooling. Offering high-precision mold-making, molding capabilities coupled with expert design / engineering has helped position ABIS as the premier, full-service, plastic injection molder / mold-maker in China.

ABIS applies advanced software for mold design-Auto CAD, UG, Solid works and ProE etc. So far, ABIS has received the "ISO 9001" ,"ROHS" green, SGS certificate.



Exhibition:

Electronic Products



Industrial Products



Household Products



Plastic Toy

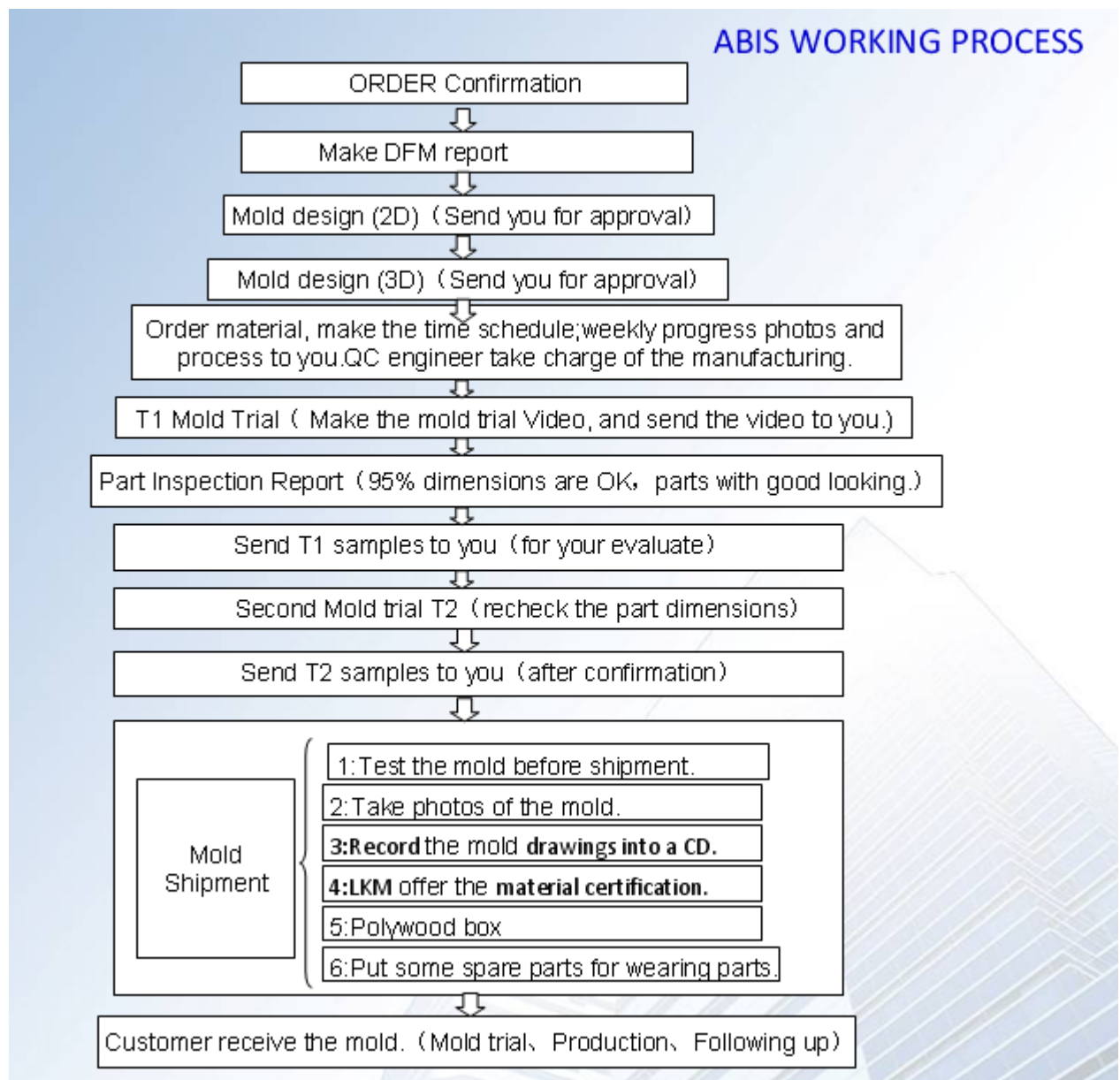


Our Service :

Mold Services	Fast Prototype Service
	Mold Design
	Plastic Injection Molding Making

	Assembly
	Silk Print and Pad Print
ODM & OEM services	Print your own logo, company name, artwork on the product or package, etc.
7/24 hours service	Any questions can contact us at any time, we will reply you asap.

Custom Plastic Mould making process :



Detailed description of Custom Plastic Mould:

Cavity/Core Material:718H,P20,NAK80,2316,2738,DIN2344,H13 and available

Product Material:ABS,PC,PP,PVC,POM,PMMA,PS,PE,PET,RUBBER
Silicone,PA,PBT,PEI,etc

Base : LKM or by requested

Structure: Double Color injection mold,Solid Mold,Insert Mold,Mold with Slide,Mold with Lifter

Runner System: Hot runner,Cold runner

Cavity: Single cavity,multi cavity by requested

Finish : Corrosion word,Mirror finish,Brushed

Mold standard: HASCO,DME,MISUMI, or by requested etc

Software: STEP and X-T,UG,pro-E

Tolerance: +-0.05mm

Design time: 5-7 day

Sample time: 1 week

Production time:3-5 weeks,depends on mold structure

Main technique: Milling,Grinding,EDM,Wire-cutting,Engraving,CNC etc

Longevity:0.5-1 million shots

Packing:Wooden case,PE,or by requested

Our certificate:



BEIJING HANGXIE CERTIFICATION CENTER CO.,LTD.
**QUALITY MANAGEMENT SYSTEM
CERTIFICATION**

ABIS MOLD TECHNOLOGY(HK)CO.,LTD

Organization Code: 15338449-1

No.107, Building B, Ying Kaili Industry Area, Longgang District, Shenzhen, China. PC: 518111

is in conformity with

GB/T19001-2008 (ISO9001:2008)

This certificate is covering the following product scope

Plastic Mold Development and Manufacturing; Plastic Products Production

(Not Include the Products With Administrative Licensing)

Registration No. 03415Q20263R0M

The Duration of Validity Feb . 10, 2015--Feb . 09, 2018



General Manager 

BEIJING HANGXIE
CERTIFICATION CENTER CO.,LTD.

After this certificate is issued, there should be at least 2 surveillance audits within the 1 year period of validity the exact
validity of the certificate can be checked on www.hkxqc.com.cn/. The certificate information is available on the
official website of the National Certification and Accreditation Administration (www.cnca.gov.cn/)
It is also available by scanning the two dimensional code at the bottom right corner.



Address : NO.7 Jingchen Road,Chaoyang District,Beijing,China.



Certificate

Certificate No.: 11417S21426R0M

This is to certify that the Occupational Health and Safety Management System of
**SHENZHEN ABIS PRECISION HARDWARE
PLASTIC CO., LTD.**

Unified Social Credit Code: 91440300553884491N

Registered/Production/Office Address: Yingshi Industrial District B Building No. 102, Shabei Village,
Longgang Community, Longgang Street, Longgang District, Shenzhen,
Guangdong Province, China

Sales Address: Yingshi Industrial District C Building 1F, Shabei Village, Longgang Community, Longgang
Street, Longgang District, Shenzhen, Guangdong Province, China

Has been audited to conform to the following Occupational Health and Safety
Management System standard

GB/T 28001-2011 idt OHSAS 18001:2007

This Occupational Health and Safety Management System is valid for the
**Development and production of plastic mould; sales of
plastic parts and related Occupational health and safety
management activities of involved sites**

Initial issuance: May 8, 2017

Date of issue: May 15, 2017

Date of expiry: May 15, 2020

Issued by: *Wei Fengyu*



Beijing East Allreach Certification Center Co., Ltd.



The certificate will remain valid only if the certified organization keeps up-to-date with its scope of certification and is subject to the regular audits of the certificate. The information of this certificate is available at EACC website <http://www.eacc.com.cn> and CNAS website <http://www.cnas.cn>.

EACC address: 17/F, No. 17 Building, No. 27 Zhongyuan Road, Beijing Science & Technology Innovation Base, Beijing, 100190, P.R. China

The 1st
Party-Driven
Certification
Mark

The 2nd
Party-Driven
Certification
Mark

The 3rd
Party-Driven
Certification
Mark



认证证书

此证书授予

深圳市艾比斯精密五金塑胶有限公司

认证地址: 深圳市宝安区龙岗街道北东社区沙井街道利工业园C栋 1层

符合 ISO/TS 16949:2009 质量管理体系标准

认证范围:

塑胶制品(把手)的生产(不包括7.3产品设计)

注册号:	首次发证日期:	本次发证日期:
77403/L70001/2012/08	2012年1月3日	2017年1月3日
组织机构代码:	证书有效日期:	证书号:
51442000020044011N	2018年9月14日	020703

发证人:  认证经理

URS 中国总部地址: Room 805, 806, Block 3, Tianyi International Building of Huzhou street No. 199 in Hangzhou City, Zhejiang Province of China 电话: 0571-8670069



Certificate of Registration

This certificate has been awarded to

Shenzhen ABIS Precision Hardware Plastic Co., Ltd.

Floor1, Building C, Sha Bei Li Ying Keli Industrial Park Ltd. Community, Longgang Street, Longgang District, Shenzhen City, Guangdong Province, China

In recognition of the organization's Quality Management System which

ISO/TS 16949:2009

The scope of activities covered by this certificate is defined by

Manufacture of Plastic Parts (Handles) (Excludes Product Design) (Clause 7.3)

Certificate Number:	Date of Issue of Certification Cycle:
77403/L70001/2012/08	03 January 2017
Issue No:	Expiry Date:
1	14 September 2018

Issued by:  On behalf of the Scheme Manager



ABIS Mould packaging :





FAQ:

Q: Which kind information need for plastic mold quotation?

1. Sample photo with size or 2D/3D design
2. Mould steel type
3. Cavity quantity
4. Life service
5. Runner type
6. Injection machine parameter

Q: What is your terms of packing?

Generally, we pack our goods in wooden case or as per required. Mould surface will be painted. Use anti-rust oil inside the mold, plastic film outside, and use standard export wooden case for seaworthy shipping. If you have legally registered patent, we can pack the goods in your branded boxes after getting your authorization letters.

Q:what is the delivery time?

3-15 days for mould design, 15-60days for mould production after deposit payment and mould design confirmed.

Q:How do you make our business long-term and good relationship?

1. We keep good quality and competitive price to ensure our customers benefit ;
2. We respect every customer as our friend and we sincerely do business and make friends with them, no matter where they come from.